

The listing of the claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

Claim 1 (currently amended). Arrangement for producing molded concrete bricks, having at least one insert that determines the contour of a molded brick, and an insert support to hold the insert in a molding machine and to press the insert against a vibrating base, ~~characterized in that~~ wherein the insert support is structured as a hollow case that is rigid to resist twisting, having a base plate, a cover plate, and side walls, in the base plate and cover plate of which recesses for accommodating the insert are present, and that the insert is horizontally supported by the edges of the recesses and vertically supported on the base plate and/or the cover plate.

Claim 2 (currently amended). Arrangement according to claim 1, ~~characterized in that~~ wherein the cover plate and/or the base plate are part of a bent piece of sheet metal, having at least two side wall parts that face the other plate, in each instance.

Claim 3 (currently amended). Arrangement according to claim 1 ~~or 2~~, ~~characterized in that~~ wherein the cover plate and the

base plate are, in each instance, the center part of one of two pieces of sheet metal bent in U shape, and engage into one another with the openings of the U shapes facing one another, rotated by 90°.

Claim 4 (currently amended). Arrangement according to ~~one~~ of claims 1 ~~to~~ 3, ~~characterized in that~~ wherein spacer elements are inserted within the case, at a distance from the insert, between the cover plate and the base plate.

Claim 5 (currently amended). Arrangement according to claim 4, ~~characterized in that~~ wherein the spacer elements are supported on the inner surfaces of the cover plate and the base plate, and project into openings in the base plate and the cover plate with projections.

Claim 6 (currently amended). Arrangement according to claim 4 ~~or~~ 5, ~~characterized in that~~ wherein the spacer elements are welded to the base plate and/or the cover plate.

Claim 7 (currently amended). Arrangement according to ~~one~~ of claims 1 ~~to~~ 6, ~~characterized in that~~ wherein the insert supports itself on the inner surface of the base plate and/or the cover plate.

Claim 8 (currently amended). Arrangement according to ~~one~~ of claims 1 to 7, characterized in that wherein the insert is pushed through the recesses of one of the plates from the outside, until it comes to a stop on a first one of the two plates, and is attached to the second of the two plates.

Claim 9 (currently amended). Arrangement according to ~~one~~ of claims 1 to 8, characterized in that wherein the insert is welded to the base plate and/or the cover plate.

Claim 10 (currently amended). Arrangement according to ~~one~~ of claims 1 to 8, characterized in that wherein the insert is releasably inserted into the case, in destruction-free manner.

Claim 11 (currently amended). Arrangement according to ~~one~~ of claims 1 to 10, characterized in that wherein the insert projects beyond the base plate and/or the cover plate.

Claim 12 (currently amended). Arrangement according to claim 11, characterized in that wherein the insert projects beyond the cover plate and that its upper edge lies essentially in a plane with the upper surface of a sheet-metal cover arrangement.

Claim 13 (currently amended). Arrangement according to claim 12, ~~characterized in that~~ wherein the part of the insert that projects beyond the cover plate has an undercut and that an edge of the sheet-metal cover engages in the undercut.

Claim 14 (currently amended). Arrangement according to ~~one of claims 1 to 13~~, ~~characterized in that~~ wherein elastic damping material is inserted between the insert support and the insert.

Claim 15 (currently amended). Arrangement according to ~~one of claims 1 to 4~~, ~~characterized in that~~ wherein the insert has a slot for accommodating a core holder.

Claim 16 (currently amended). Arrangement according to claim 15, ~~characterized in that~~ wherein the slot and the core holder continue into the cover plate and that the core holder is supported downward in the slot of the insert and upward by means of a sheet-metal cover arrangement that is attached onto the cover plate.

Claim 17 (currently amended). Arrangement according to ~~one of claims 1 to 16~~, ~~characterized in that~~ wherein at least two opposite side walls have a relief for holding the case in a corresponding counter-relief of a molding frame.

Claim 18 (currently amended). Arrangement according to claim 17, ~~characterized in that~~ wherein the relief comprises a groove milled into a side wall.

Claim 19 (currently amended). Arrangement according to claim 17 ~~or 18~~, ~~characterized in that~~ wherein the relief is formed by multiple bending of sheet-metal segments that form the side walls.

Claim 20 (currently amended). Arrangement according to ~~one~~ of claims 17 to 19, ~~characterized in that~~ wherein the case and the counter-relief of the molding frame overlap horizontally and that damping means are inserted between vertically opposite surfaces of the relief and the counter-relief.

Claim 21 (currently amended). Arrangement according to ~~one~~ of claims 1 to 20, ~~characterized in that~~ wherein bracing elements rest against side walls of the case from the inside, and brace them against counter-surfaces of a flange arrangement from the outside, with a positive lock.

Claim 22 (currently amended). Arrangement according to ~~one~~ of claims 1 to 16, ~~characterized in that~~ wherein flange rails are firmly connected with the insert support, on opposite side walls, for ~~saving~~ clamping into the molding machine.

Claim 23 (currently amended). Arrangement according to
claim 22, ~~characterized in that~~ wherein junction plates are
connected with the side walls as well as the cover plate and/or
the base plate, in the interior of the insert support.